

Date: Wednesday, 5/31/2006 7:35:43 AM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: MIRROR ARM	
Job Number.	: 27279				
Estimate Number	: 10335				
P.O. Number	: N/A		Part Number	: D2010104	
This Issue	: 5/31/2006	S.O. No. : N/A	Drawing Number	: D2010 REV. C2	
Prsht Rev.	: NC		Project Number	: N/A	
First Issue	: N/A		Drawing Revision	: C2	
Previous Run	: 25641		Material	: N/A	
Written By	<i>Sign Comment Below</i>		Due Date	: 6/10/2006	
Checked & Approved By	<i>KK 06.05.31</i>		Qty:	<i>10</i>	Um: Each
Comment	: Est A 04.02.17 New issue KJ/JLM				

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :			
1.0	M304TR0500W035	304 RD Tube .500 x .035W			
		Comment: Qty.: 1.5750 f(s)/Unit Total : 9.4500 f(s) Material: 304/316 SS tubing 0.500" Dia. x 0.035" wall (M304TR0500W035)	Batch No: <i>17100928</i>	<i>FF</i>	<i>06-06-07</i>
2.0	BRAKE NC	NC BRAKE			
		Comment: BRAKE NC Punch per Dwg. D2010-104 and Spec Control Dwg D2727 Identify as D2010-104		<i>FF</i>	<i>06-06-07</i>
3.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1			
		Comment: SMALL & MEDIUM FAB RESOURCE 1 1- Bend as per Dwg D2010 using bending Jig D2010-104T2 2- Deburr		<i>FF</i>	<i>06-06-07</i>
4.0	D2057	Plug			
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 6.0000 Each(s) Plug	<i>B21675</i>	<i>FF</i>	<i>06.06.12</i>
5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1			
		Comment: SMALL & MEDIUM FAB RESOURCE 1 Install D2057 plug as per Dwg D2010		<i>FF</i>	<i>06.06.13</i>

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

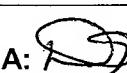
NCR:		WORK ORDER NON-CONFORMANCE (NCR)							
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector	
			Initial Design Mgr	Action Description Design Mgr	Sign & Date				

Part No: _____

PAR #: _____

Fault Category: _____

NCR: Yes

 NoDQA: Date: 06/06/27

NOTE: Date & initial all entries

QA: N/C Closed: _____

Date: _____

Date: Wednesday, 5/31/2006 7:35:43 AM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: MIRROR ARM

Job Number: 27279

Part Number: D2010104

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 QC5

INSPECT WORK TO CURRENT STEP



JOB-06-13

(10)

Comment: INSPECT WORK TO CURRENT STEP

7.0 POWDER COATING

POWDER COATING



Comment: POWDER COATING

Powder Coat Black Sandtex (Ref: 4.3.5.7) as per QSI 005 4.3

1. m 06-06-26

(10)

8.0 QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT

9.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: *ST203*

1. m 06-06-26

(10)

10.0 DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

1. m 06-06-27

(10)

Job Completion



1. m 06-06-26

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

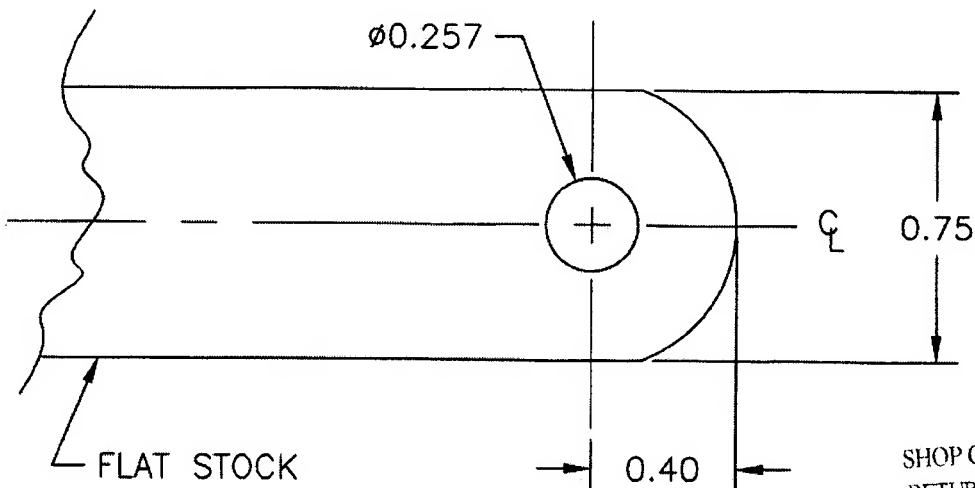
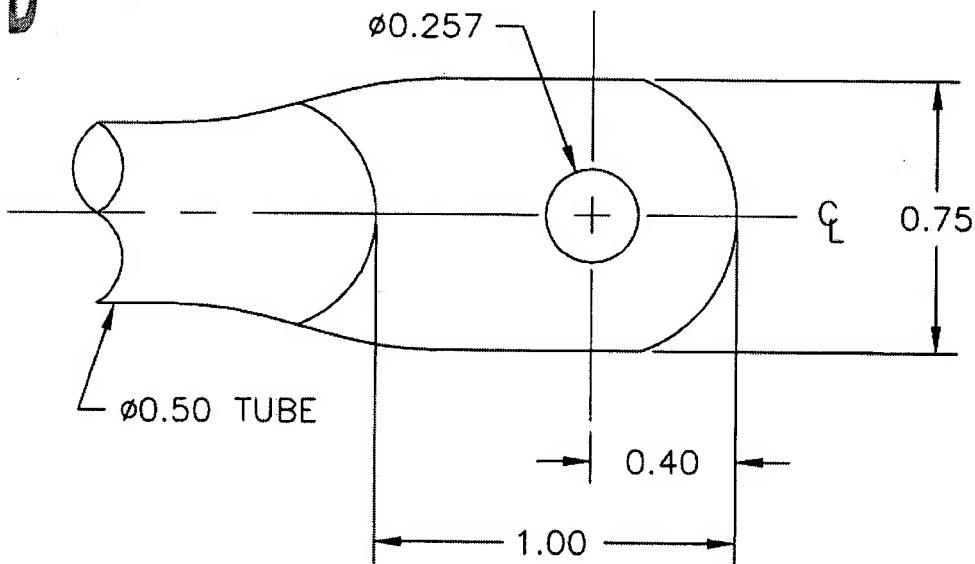
NOTE: Date & initial all entries QA: N/C Closed: _____ Date: _____

DART

DESIGN <i>KE</i>	DRAWN BY <i>KE</i>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA
CHECKED <i>MAY</i>	APPROVED <i>QA</i>	DRAWING NO. D2727
DATE 97.11.24		REV. A SHEET 1 OF 1
		SCALE 2:1
A	97.11.24	TITLE PUNCH DT8012 SPEC CONTROL
A1	HCP 01.12.20	ADD TOLERANCE NOTE

SPECIFICATION CONTROL DRAWING FOR PUNCH DT8012

RELEASED
98/03/06 KE



NOTE : TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED.

A1
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE